

High Speed VCSELs With Separated Quantum Wells

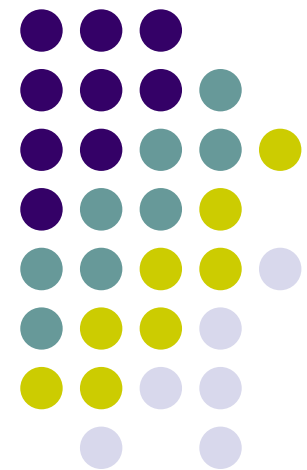
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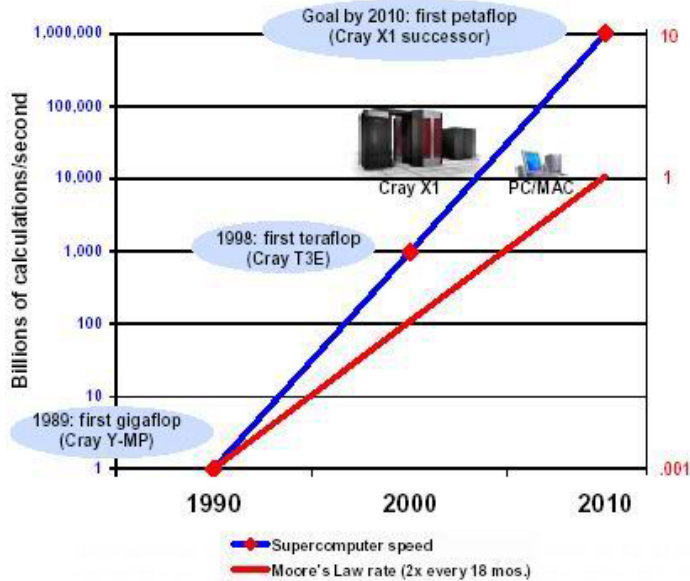
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Computers: past, present and future



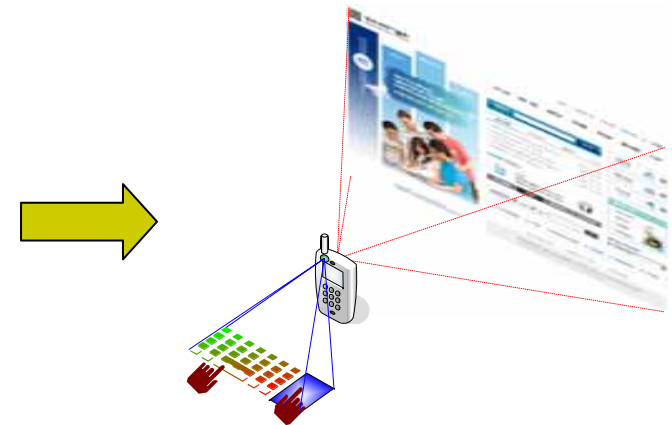
Cray1 1980s



Pocket PC 2000s

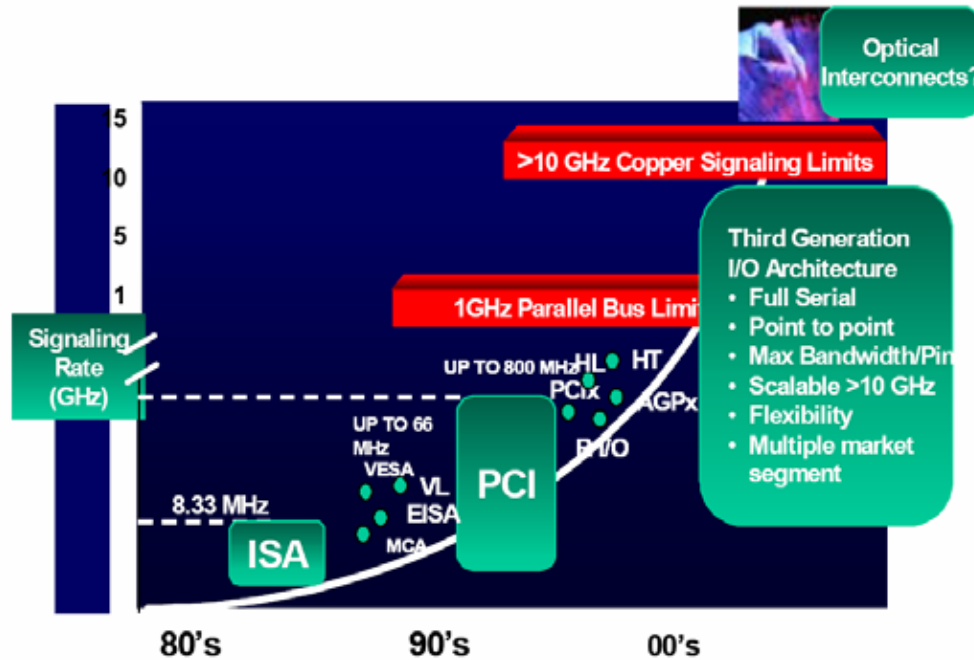
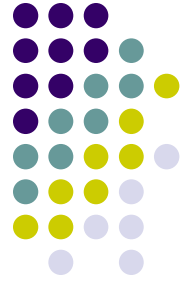


Cray X1 2000s



PC 2020s

Computer I/O architecture history and I/O roadmap



Beyond 10 GHz, copper interconnects, become bandwidth limited due to frequency-dependent losses such as the skin effect in the conductors and the dielectric loss from the substrate material.

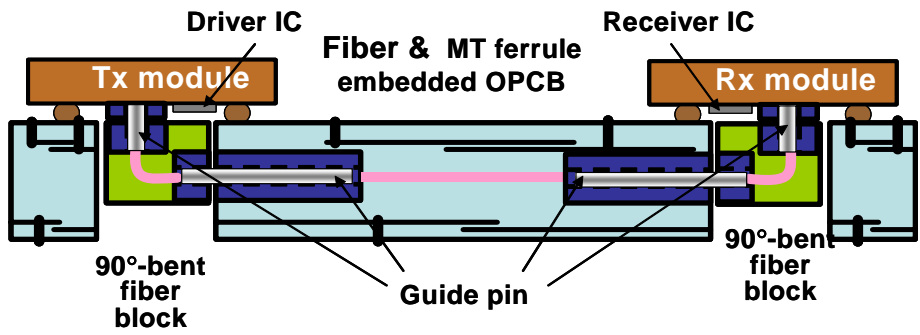
We need the optoelectronic devices with

- good performance (high-modulation bandwidth, low power consumption, high efficiency)
- manufacturing advantages (amenable to high-volume production, wafer-level testing, and ease of integration).

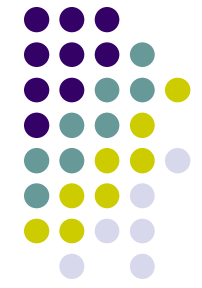
E. Mohammed et.al, Intel Technology Journal, V.8 N.2, 2004, pp. 115-127

Demonstrator for chip-to-chip optical interconnects on the optical PCB

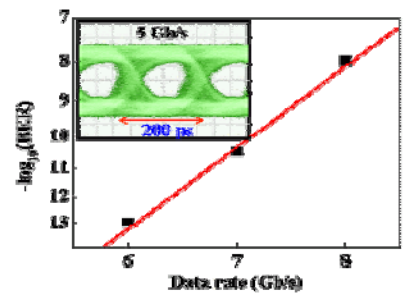
- Optical-fiber embedded PCB



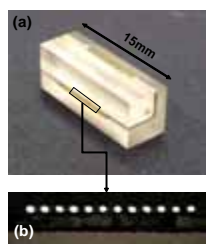
- VCSEL array



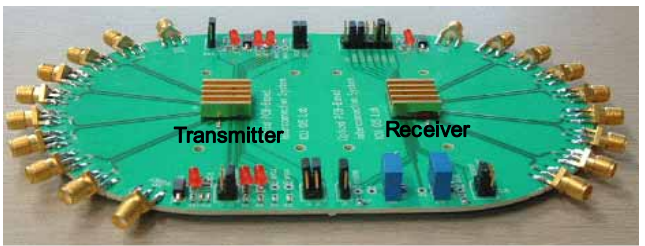
- Transmission test result



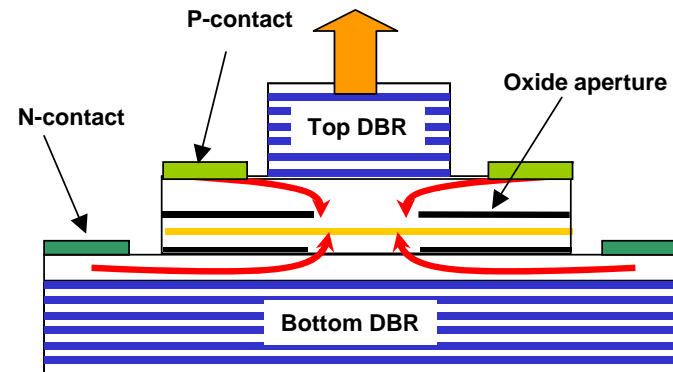
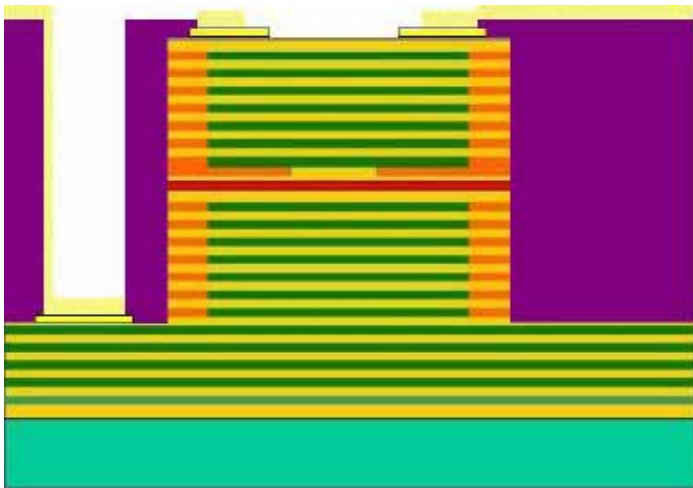
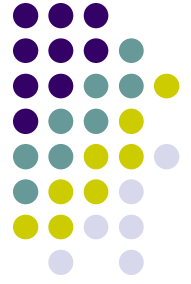
- 90° bent optical connector



- Optical interconnection platform



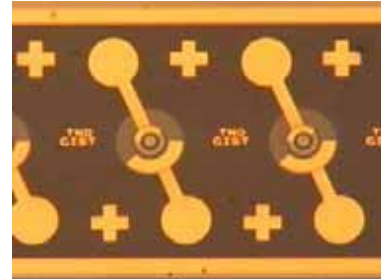
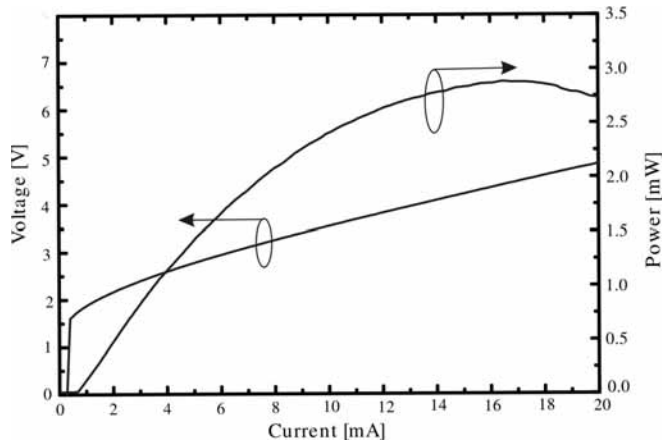
Intracavity contacted VCSEL array



- + **Bypass the current flow through mirrors**
⇒ *lowers the series resistance*
- + **Use of undoped DBR mirror**
⇒ *reduce free carrier absorption*
⇒ *better reflectivity*
- + **Co-planar contact**
⇒ *suitable for flip-chip bonding*

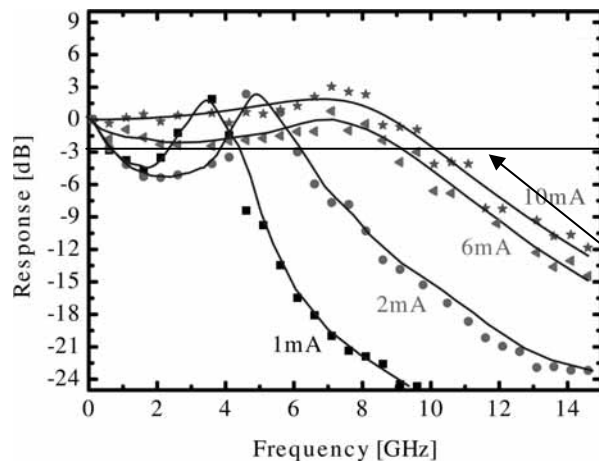
Experimental part

L-I-V characteristics

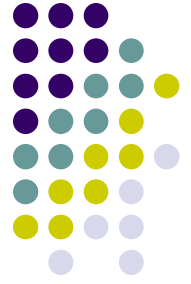


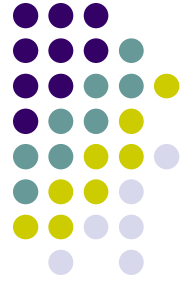
- Oxide aperture dia. : **5 μm**
- Threshold current : **$0.7 \pm 0.05 \text{ mA}$**
- Threshold voltage : **1.7 V**
- Slope efficiency : **$0.36 \pm 0.01 \text{ W/A @ } I=2\text{mA}$**
- Differential quantum efficiency:
 $28.4 \pm 0.7 \% @ I=2\text{mA}$
- Differential resistance : **$150 \Omega @ I=6\text{mA}$**

◆ small signal modulation



3dB bandwidth **10 GHz** at 10 mA



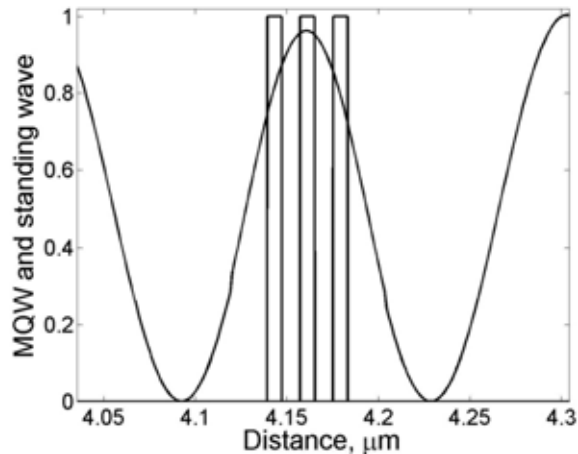


Axial enhancement factor

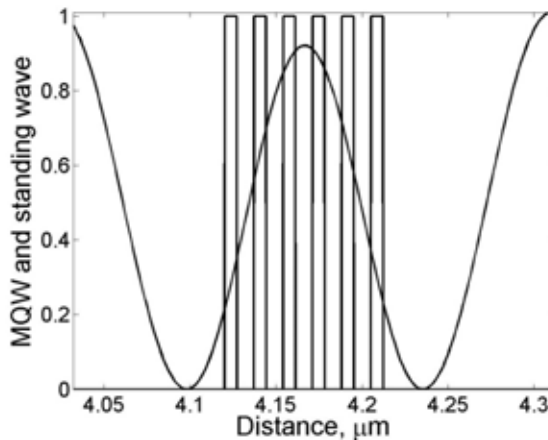
Resonance frequency

$$f_R = \frac{1}{2\pi} \sqrt{\eta_i \frac{\Gamma(\xi) \gamma_g}{q V_{eff}} \frac{\partial g}{\partial N} (I - I_{th})}$$

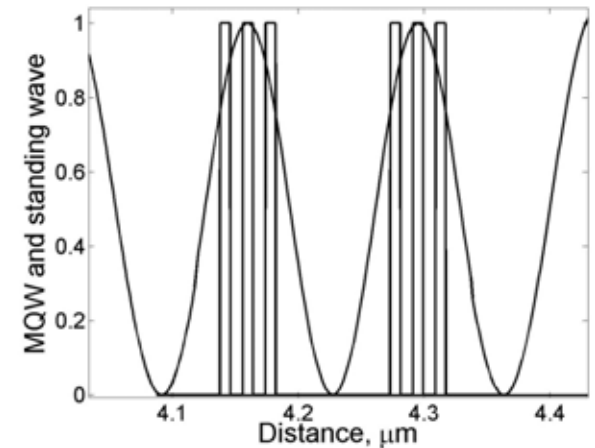
$$V_{eff} = \pi R^2 (L_{pen,top} + L_{cav} + L_{pen,bot})$$



1.79

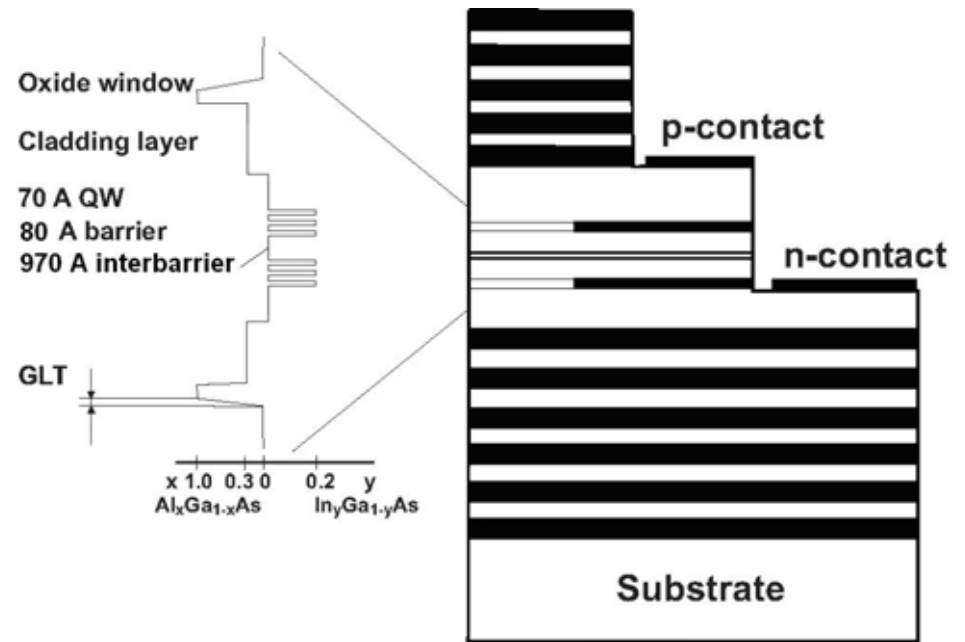
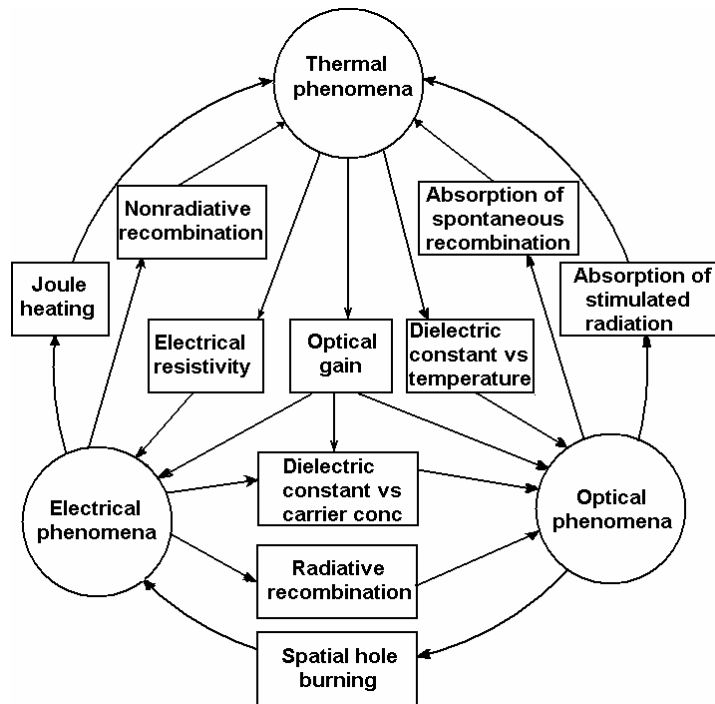


1.2



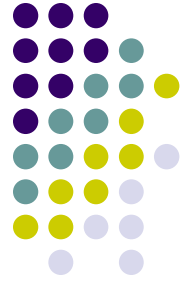
1.85

Interactions between physical processes in LD



Vertical-cavity surface-emitting laser devices/ ed. by H.E.Li, K.Iga. (Springer series in photonics; v.6), Ch. 5

Optical field solution



For homogeneous lossless medium Maxwell's equations can be transformed to vector wave equations

$$\left(\nabla^2 + k_0 n_R^2 \Psi \right) = 0$$

$$k_0 = \omega / c$$

Wave vector

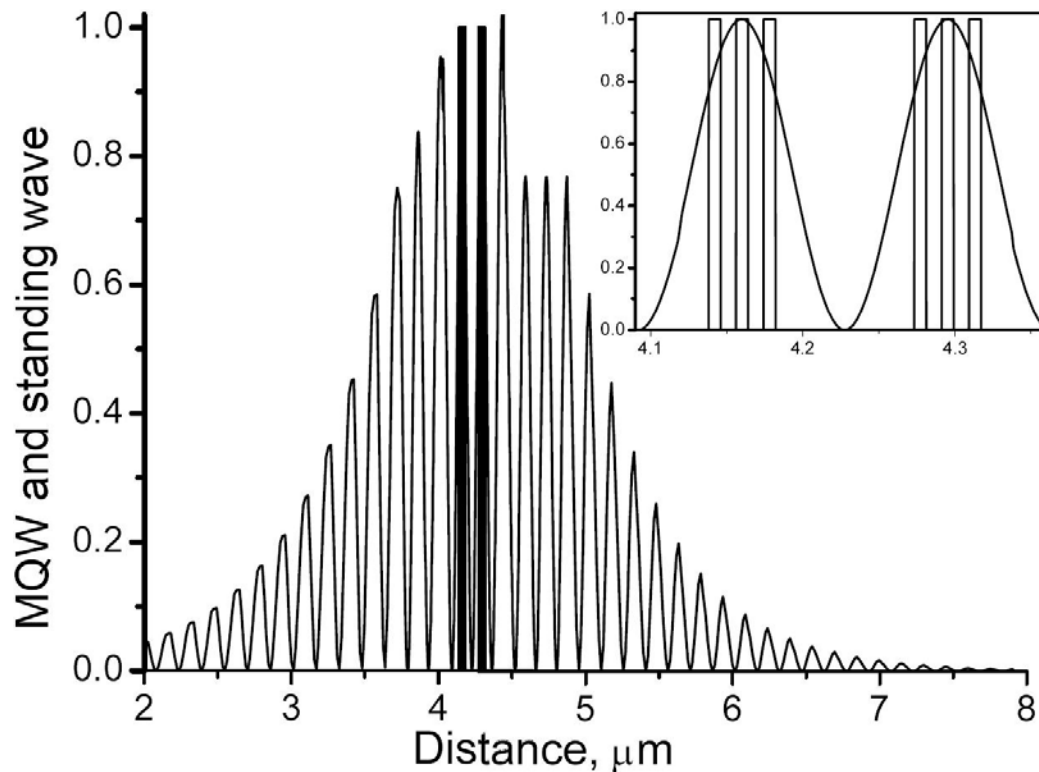
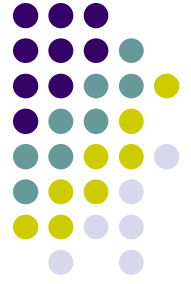
$$n_{RA} = \begin{cases} n_{R1} & |r| \leq r_A \\ n_{R2} & |r| \geq r_A \end{cases}$$

for index-guiding structure

Common solution of electric field distribution in active layer

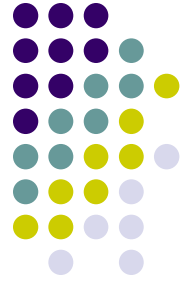
$$E_T^{k,m,s} = E_{k,m,s} \exp(ik\phi) \exp(i\beta_z z) \begin{cases} J_k \left(\frac{ur}{r_A} \right) / J_k(u) & |r| \leq r_A \\ K_k \left(\frac{vr}{r_A} \right) / K_k(v) & |r| \geq r_A \end{cases}$$

The standing optical wave of the fundamental mode



- The 980 nm VCSEL active layer contains a pair of three 70/80Å $\text{In}_{0.2}\text{Ga}_{0.8}\text{As}/\text{GaAs}$ QWs/barriers, separated by the inter-barrier designed to place a QWs in a maxima of generated field

Electrical phenomena



Poisson equations

$$\nabla \cdot \epsilon \nabla V = -e(p - n + N_D^+ - N_A^-)$$

Current density of electrons and holes

$$j_n = -e\mu_n \nabla V + eD_n \nabla n + eD_n^T \nabla T$$

$$j_p = -e\mu_p \nabla V - eD_p \nabla p - eD_p^T \nabla T$$

mobility diffusion thermal diffusion

Continuity equations for electrons and holes

$$\frac{\partial n}{\partial t} = \frac{1}{e} \nabla \cdot j_n + (G - R),$$

$$\frac{\partial p}{\partial t} = -\frac{1}{e} \nabla \cdot j_p + (G - R).$$

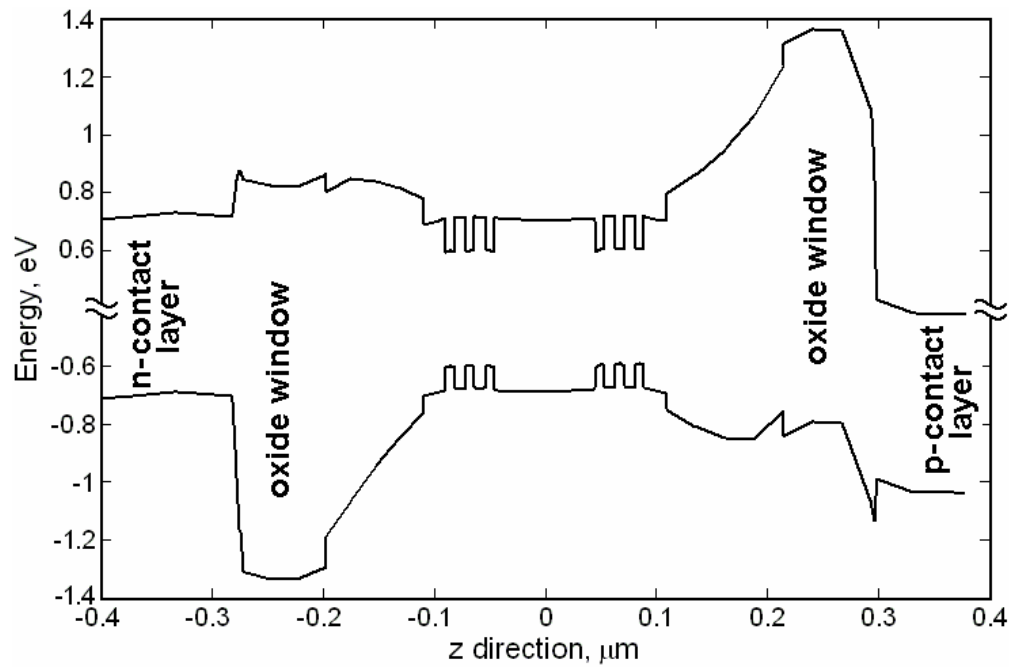
Carrier generation rate

$$G = \frac{|j_n|}{eL_z} = \frac{|j_p|}{eL_z}$$

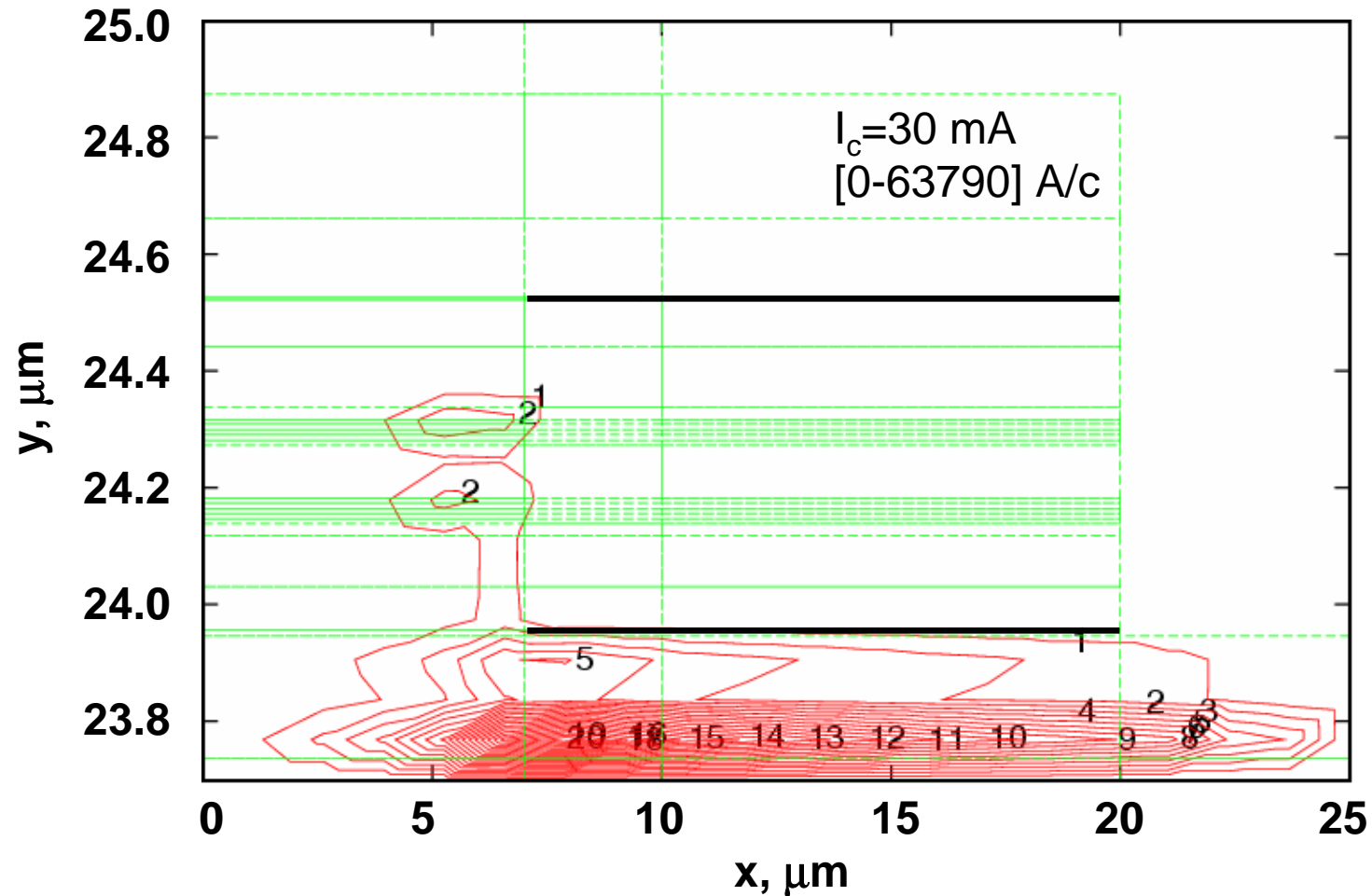
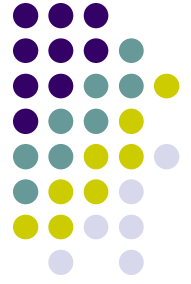
Carrier recombination rate

$$R = \underbrace{R_{sp} + R_{st}}_{\text{radiative}} + \underbrace{R_{SRH} + R_A}_{\text{nonradiative}}$$

Energy band distribution



Electron current magnitude for different pumping currents



Thermal phenomena



Basic thermal equation

$$C_P \rho \frac{\partial T}{\partial t} = \nabla \cdot k \nabla T + H$$

Heat sources

Material density

Thermal conductivity

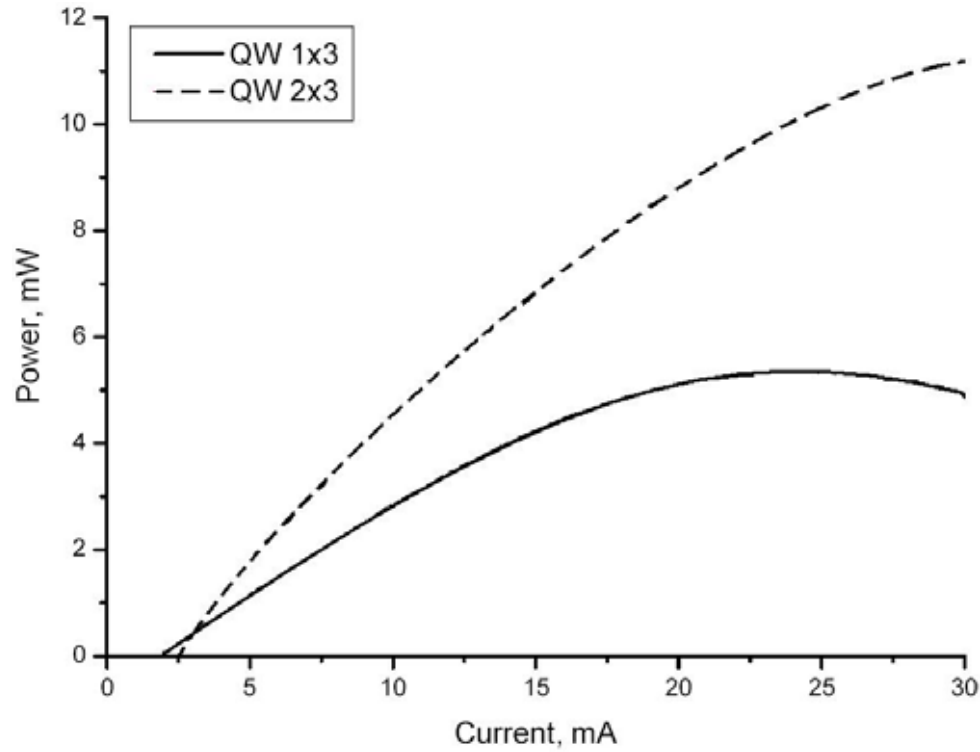
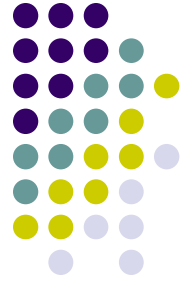
Heat coefficient

$$H = H_{Joule-dc} + H_{Joule-op} + H_{rec} + H_T + H_P$$

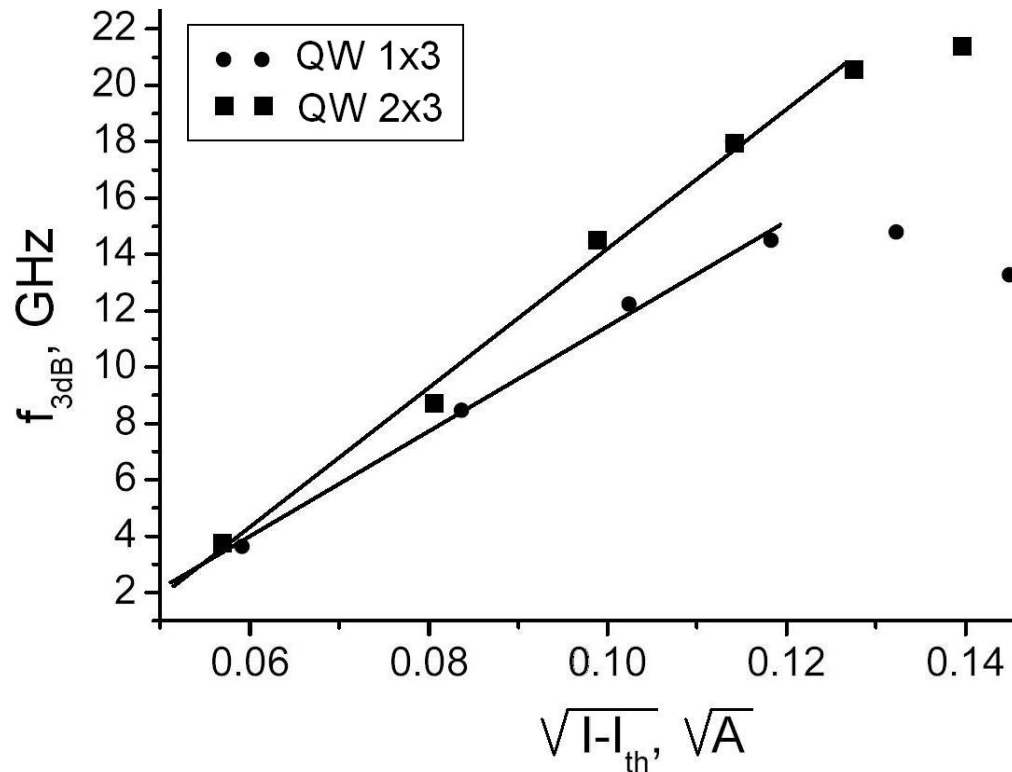
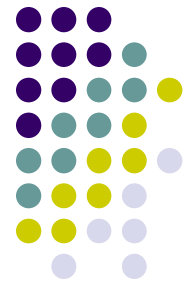
~17 % ~1 % 80 % 0.001 % ~2 %

Steady-state Electrical field Optical wave absorption on loss semiconductors Recombination heat Thomson heat Peltier heat

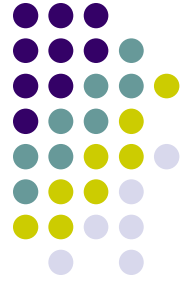
Power versus current



The modulation conversion efficiency factor



The solid lines present the fitting with modulation conversion efficiency factor of 159 and 240 GHz/(A)^{0.5} for device with one and two triplets of QWs, respectively



Conclusion

- we have analyzed the thermal, electrical, optical, and modulation properties of the 980 nm InGaAs ICOC VCSELs with different structures of active layer
- Results show inserting quantum wells in maxima of the generated field increases the slope efficiency of L-I characteristic due to increasing the modal gain of device
- The analysis of modulation characteristics clarify that devices with two triplets of QWs have wider modulation bandwidth and the modulation conversion efficiency factor is approximately $240 \text{ GHz}/(\text{A})^{0.5}$ due to more efficient position of QWs in the resonator.

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